

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78442

78442

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January-10-12 7:46:08 AM

Item ID: D3864-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bushing
 Start Date: 10/01/2012 Start Qty: 20.00 ***20*** Cust Item ID:
 Required Date: 20/01/2012 Req'd Qty: 20.00 ***20*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>66</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/1/12 sf (20)

12/1/12 JF
 MF
 12-01-12

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Picklist Print

January-10-12 7:46:12 AM

Page 1

Work Order ID: 78442

78442

Parent Item: D3864-1

D3864-1

Parent Item Name: Bushing

Start Date: 10/01/2012

Required Date: 20/01/2012

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue JLM 08-12-06 Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000		Purchased	No			100	f	7.1640	0.101	2.126316			

~~*M303R1.000*~~

303 Round Bar 1.00

**

2.500'

12/01/10

This Bucket only!
12-01-10

Location

MAT028

Loc Qty

7.164

116700

1.107

117550

1.2

117598

3.34

118008

1.517

303 R. 1.250"

106026

2.500'

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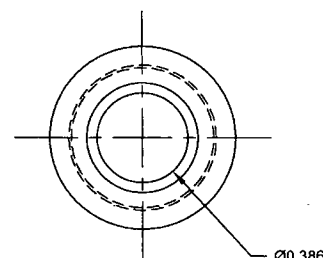
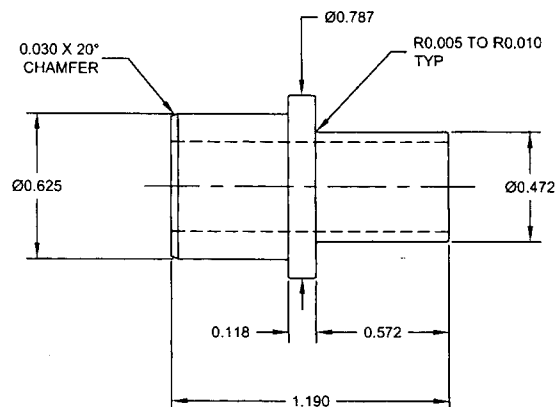
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D3864-1 BUSHING

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR
(DART SPEC M303RX.XXX)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.05 LBS

SUPPLEMENTARY
 RELEASE
 ENCLOSURE
 UNCONFIDENTIAL
 SUBJECT TO
 WITH
 WORK
 NO. **78442 M.L.S**
12/01/10

RELEASED
08.12.04

A	NEW ISSUE	PH	08.12.04
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE USA, INC	
DRAWN	PH	PORT HADLOCK, WA	
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	PH	D3864	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	BUSHING	NTS
DATE	08.12.04	<small> COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC. </small>	

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